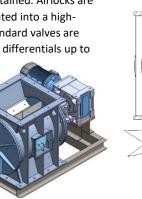
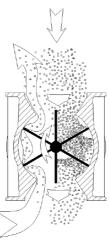


Rotary Air Lock

The prime function of a rotary valve is to regulate the flow from one chamber to another while maintaining a good airlock condition. The product is mainly in dry powder or granular form. In the dust filtration field good airlocks are essential on cyclone and bag filter applications in order that the manufacturer's quoted high dust collection efficiencies can be maintained. Airlocks are also important in the pneumatic conveying industry, where product is regulated into a high-pressure conveying line while minimising air leakage. All RMB Knovatech standard valves are precision machined for close tolerances and minimal eccentricities. Pressure differentials up to 15 bar and temperatures up to 400°C.

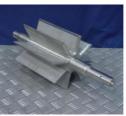




Standard Feature

- Maximum number of blades in contact with body at one time without affecting throughput. Good throat
 opening at valve entry allowing high pocket filling efficiency.
- Minimum clearance at rotor tips and sides with body.
- Robust body adequately stiffened to prevent distortion.
- Heavy shaft diameters minimising deflection.
- Outboard bearings for non-contamination.
- Labyrinth/Packing gland type seals.
- Maximizing valve speed to 25 rpm -prolonging life, ensuring good throughput.
- Precision machining of components





CONSTRUCTION / TECHNICAL SPECIFICATION							
Body	: Fabricated-MS/SS	Bearing	: Cartridge Type				
Rotor	: Fabricated Closed and Open, MS/SS	Bearing Make	: SKF/NTN/ZKL eqvt.				
Side Plates	: Fabricated MS/SS	Shaft	: CS1030				
Gear Box	: Heliworm / Helibevel / Helical Gear	Opening Size	: 200 to 750				
Drive Type	: Direct/Chain	Temperature	: UP to 400 Degree C				
Drive	: Bonfiglioli Standard	Differential Pressure	: 15 Bar				
Rotor Type	: Fabricated Closed or open	Capacity Range	: Up to 350 Cu M				
Rotor Tips	: Flexible Tips/Wear Tips	Surface Treatment	: Grit Blasting				
Sensor	: Proximity Sensor						
Seals	: Labyrinth Seal	Painting Standard	: 50 μm Epoxy Grey : Primer and 50 μm PU				
		: Blue paint RAL 5015	-				

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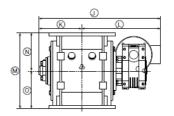
Selection

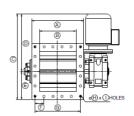
The chart below gives theoretical and estimated throughputs on the basis of rotor speed. The theoretical figure is determined by the swept volume of the valve and is calculated on a pocket fillage of 100%. In practice this is seldom achieved as density, product characteristics, pressure differential, feeding methods, all affect the valve throughput efficiency. Factors other than throughput can sometimes determine valve selection. This is particularly true on cyclone and filter applications where the valve inlet size to prevent bridging can become the governing factor, always with the proviso that the potential valve discharge rate exceeds the collecting rate.

Model	OPENING(MM)	POWER	OWER CAPACITY CHART IN CU M PER HR considering 100%filling					
RPM			26	24	22	20	18	16
KH750	750x750	7.5	-	-	-	420	360	300
KH600	600x600	5.5	-	-	-	280	240	200
KH500	500x500	4		-	120	105	90	75
KH400	400x400	3.0	-	-	80	70	60	50
KH300	300x300	1.5	50	45	40	35	30	25
KH200	200x200	0.75	20	18	16	14	12	10

Dimension Direct Drive

Name	KH200	KH300	KH400	KH500	KH600	KH750
Α	300	430	530	630	760	930
В	200	300	400	500	600	750
С	517	598	894	1028	1068	1309
D	367	383	629	711	940	1050
E	150	215	265	315	380	465
F	85	94	94	114	100	108
G	255	376	470	570	700	864
Н	14	15	15	15	18	18
ı	12	16	20	20	28	32
J	574	718	932	1089	1182	1376
K	190	250	325	375	457	465
L	384	468	607	714	725	911
M	330	470	620	760	900	1120
N	165	235	310	380	450	560
0	165	235	310	380	450	560
Net Weight	84	183	400	615	1058	1750
Gross	105	215	440	750	1120	1820
Weight						





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